

Class 1, 2, M

Hydraulic and Pneumatic Cylinders



NOPAK

First in Manufacturing. Engineered to Last.

OPTIONS, MODIFICATIONS AND ORDERING INFORMATION

OPTIONS

BORE SIZE

The bore size of an air cylinder should be selected to supply from 125% to 200% of the required force. The excess of force versus load will result in a faster cylinder speed assuming there is an adequate supply of air into and out of the cylinder.

The bore size of a hydraulic cylinder should be selected to supply sufficient force to exceed the load by approximately 20%. The cylinder speed is the result of flow into and out of the cylinder. Force tables to aid in cylinder sizing are on page 16.

MOUNTINGS

Select the cylinder mounting which will keep the line of force as close as possible to the centerline of the piston rod and free of misalignment. This will maximize seal and bearing life.

DOUBLE ROD END

NOPAK Class 1, 2 and M cylinders when ordered as double rod end are designated by prefixing the model with letter "X." Mounting dimensions may vary from standard because two rod end heads are used. The rod sizes or head models may be interchanged.

CUSHIONS

Unless specified otherwise NOPAK Class 1, 2 and M cylinders are furnished with self-regulating cushions on both ends. Adjustable cushions or non-cushion cylinders are also available. See page 9.

The purpose of a cushion is to slow up piston speed at the end of the stroke, eliminating shock. The mass to be cushioned should be limited to one-half the cylinder force unless other provisions are made for deceleration or special cushioning.

SPECIAL MATERIALS AND PLATING

Special materials, metals and/or platings are available for various applications including AWWA Specifications.

CUSTOM MODIFICATIONS

STOP TUBES

In long cylinders used on push applications, internal stop tubes may be necessary to prevent excessive bearing wear. When stop tubes are required with a cushioned air cylinder, a dual or wider piston or similar arrangement is recommended to reduce the trapped air volume and provide the necessary cushion back pressure.

OVERSIZE RODS

An oversize piston rod, 1/4" larger than normal, is available for all Class 1 and Class 2 cylinder diameters except for the 8" which has an oversize rod as standard. Specify rod diameter when ordering. The rod end threading, the rod extension, and related dimensions are shown in Table 2.

The oversize rod is a standard feature on NOPAK Class M mill type cylinders.

PISTON ROD EXTENSION AND ROD THREADING

Longer than standard piston rod extensions may be required to accommodate load fastening. Depending upon the details of rod engagement to load, special threading on rod end configuration may be required.

CYLINDER PORTS

To increase cylinder speed, increased fluid volume is necessary. This can be done by using enlarged or additional ports.

HOW TO ORDER

All orders should include the following information:

1. Class of cylinder (1, 2 or M).
2. Bore or cylinder diameter size.
3. Stroke length in inches.
4. NOPAK model.
5. Type of cushioning.
6. Piston rod diameter and type of rod end threading as 1, 3, 5 or special.
7. Operating medium (air, oil or water).

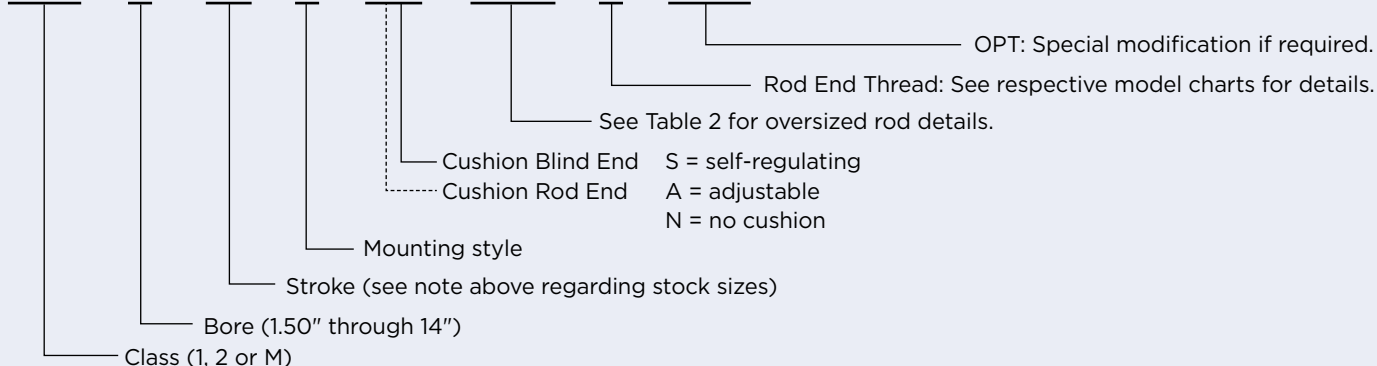
Also specify:

1. Extreme temperatures (below -20°F or above +250°F).
2. Minimum pressure (if less than 20 PSI).
3. Type of fluid (if other than air, oil or water).
4. Unusual operating conditions.

NOTE: Dimensions in inches of ALL Piston Rod Extensions must be taken with the rod retracted. For other than standard piston rod end length dimensions, locate the extreme outboard end of the piston rod in relation to the mounting dimensions of that particular model. Variations in length should be indicated in reference to this dimension. (Related to "C" dimension designation.)

ORDERING CODE EXAMPLE

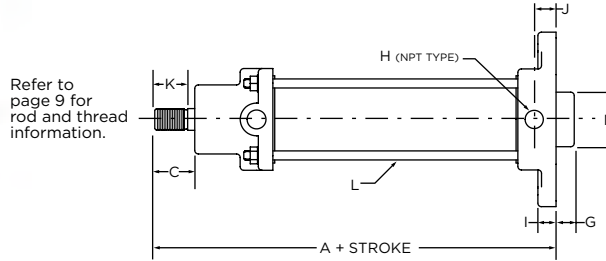
CL1 - 4 x 12 - E - AS - 1.00 - 1 - OPT



MODEL C BLANK END MOUNTING

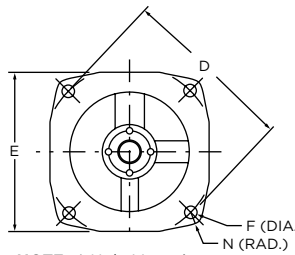


CLASS 1 or 2
Double Acting Cylinder

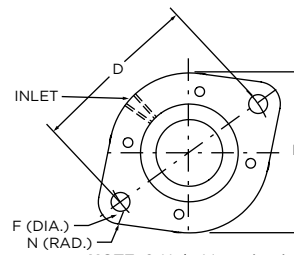


Refer to page 9 for rod and thread information.

FOR 16" DIAMETER AND LARGER, REFER TO THE CLASS 6 SECTION.



NOTE: 4-Hole Mounting is used on Model C Cylinders from 4" to 14" in diameter.



NOTE: 2-Hole Mounting is used on Model C Cylinders from 1-1/2" to 3" in diameter.

Model C may be mounted on any flat base with provision for protruding cushion boss*. It is used in applications of upward pushing power; also for cantilever action when mounted at right angles to a wall or other vertical surface.

* Flush mounting available at extra charge on blank end, if not cushioned.

Table 1 BASIC DIMENSIONS MODEL C CLASS 1 OR 2

- = A 1/4" oversize rod, standard in the 8" bore size, can be furnished using standard head castings. Rod end extension and related dimensions will therefore vary accordingly. See Table 2. Dimensions shown in this catalog may be altered without notice.
- = These are rough dimensions and should not be used for locating purposes. Allow approximately 1/4" for clearance. Can be machined at extra charge if specified.

BORE	ROD• DIA.	NO. 1 THREAD	NO. 3 THREAD	NO. 5 THREAD (FEMALE)	A	C	D	E■	F	G	H	I	J	K	L	M■	N
1-1/2	5/8	5/8-18	3/8-24	1/2-20	5-3/4	1-1/8	3-1/4	3-3/8	13/32	3/8	1/4	1/2	1/2	7/8	(4) 5/16	1-1/2	1/2
2	5/8	5/8-18	1/2-20	1/2-20	5-7/8	1-1/8	3-3/4	3-7/8	13/32	5/8	1/4	5/8	5/8	7/8	(4) 5/16	1-3/4	1/2
2-1/2	3/4	3/4-16	1/2-20	1/2-20	7-1/4	1-3/8	4-3/4	4-1/2	17/32	5/8	3/8	5/8	3/4	1-1/8	(4) 3/8	1-7/8	5/8
3	3/4	3/4-16	5/8-18	1/2-20	7-3/8	1-3/8	5-1/4	4-7/8	17/32	3/4	3/8	5/8	3/4	1-1/8	(4) 3/8	2-1/8	5/8
4	1	1-14	3/4-16	5/8-18	8-7/8	1-3/4	7-3/4	6-3/4	17/32	7/8	1/2	5/8	3/4	1-1/2	(4) 1/2	2-5/8	5/8
5	1	1-14	3/4-16	5/8-18	8-7/8	1-3/4	7-3/4	7-1/4	17/32	7/8	1/2	3/4	7/8	1-1/2	(6) 1/2	2-5/8	5/8
6	1-1/4	1-1/4-12	1-14	3/4-16	10-1/2	2-1/8	9	8-3/8	17/32	1-1/8	3/4	3/4	7/8	1-7/8	(6) 1/2	3	5/8
8	1-3/4	1-3/4-12	1-1/2-12	1-14	12-5/8	2-1/2	10-3/4	10-7/8	25/32	-	1	7/8	1-1/4	2-1/4	(6) 5/8	-	7/8
10	2	2-12	1-1/2-12	1-1/4-12	14-3/4	3-1/4	13-1/4	12-1/2	29/32	2	1-1/4	1-1/8	1-1/8	3	(8) 3/4	4-1/2	1
12	2-1/2	2-1/2-12	2-12	1-1/2-12	17-7/8	4	17-1/2	16	1-1/16	2-1/2	1-1/2	1-1/2	1-3/8	3-3/4	(8) 7/8	5-1/2	1-1/4
14	2-3/4	2-3/4-12	2-1/2-12	1-3/4-12	18-3/8	4	20	18-3/4	1-5/16	2-1/4	2	1-3/4	2	3-3/4	(8) 7/8	5-7/8	1-1/2

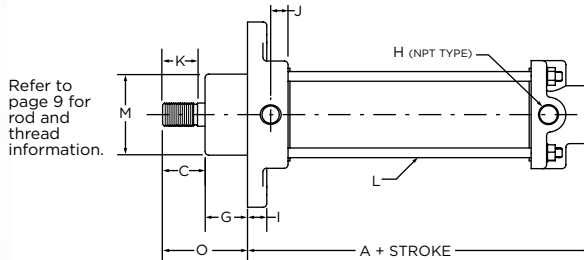
Table 2 DIMENSION CHANGES FOR 1/4" OVERSIZE ROD DIAMETER & CLASS M

BORE	ROD• DIA.	A NO. 1 THREAD	A NO. 3 & 5 THREAD	NO. 1 THREAD	NO. 3 THREAD	NO. 5 THREAD (FEMALE)	C NO. 1 THREAD	C NO. 3 & 5 THREAD	K NO. 1 THREAD	K NO. 3 THREAD	K NO. 5 THREAD (FEMALE)
1-1/2	7/8	6-1/8	5-3/4	7/8-14	5/8-18	1/2-20	1-1/2	1-1/8	1-1/4	7/8	7/8
2	7/8	6-1/4	5-7/8	7/8-14	5/8-18	1/2-20	1-1/2	1-1/8	1-1/4	7/8	7/8
2-1/2	1	7-5/8	7-1/4	1-14	3/4-16	1/2-20	1-3/4	1-3/8	1-1/2	1-1/8	7/8
3	1	7-3/4	7-3/8	1-14	3/4-16	1/2-20	1-3/4	1-3/8	1-1/2	1-1/8	7/8
4	1-1/4	9-1/4	8-7/8	1-1/4-12	1-14	5/8-18	2-1/8	1-3/4	1-7/8	1-1/2	1-1/8
5	1-1/4	9-1/4	8-7/8	1-1/4-12	1-14	5/8-18	2-1/8	1-3/4	1-7/8	1-1/2	1-1/8
6	1-1/2	10-7/8	10-1/2	1-1/2-12	1-1/4-12	3/4-16	2-1/2	2-1/8	2-1/4	1-7/8	1-1/4
8	1-3/4	12-5/8	12-5/8	1-3/4-12	1-1/2-12	1-14	2-1/2	2-1/2	2-1/4	2-1/4	2-1/4
10	2-1/4	15-1/8	14-3/4	2-1/4-12	2-12	1-1/4-12	3-5/8	3-1/4	3-3/8	3	2
12	2-3/4	18-1/4	17-7/8	2-3/4-12	2-1/2-12	1-1/2-12	4-3/8	4	4-1/8	3-3/4	2-3/8
14	3	19-1/8	18-3/8	3-12	2-1/2-12	1-3/4-12	4-3/4	4	4-1/2	3-3/4	2-3/4

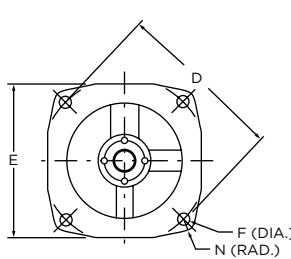
RIGHT ANGLE FLAT BASE MOUNTING

MODEL D ROD END MOUNTING

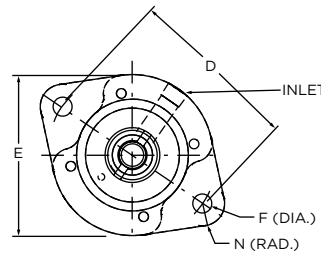
CLASS 1 or 2
Double Acting Cylinder



FOR 16" DIAMETER AND LARGER, REFER TO THE CLASS 6 SECTION.



NOTE: 4-Hole Mounting is used on Model D Cylinders from 4" to 14" in diameter.



NOTE: 2-Hole Mounting is used on Model D Cylinders from 1-1/2" to 3" in diameter.

Model D is similar in construction to Model C, except that the piston rod is extended through the mounting base. It may be mounted on any flat surface in which an opening can be provided for the protruding cushion boss and extension of the rod. It is used extensively in applications of inward pulling power.

Table 1 BASIC DIMENSIONS MODEL D CLASS 1 OR 2

- = A 1/4" oversize rod, standard in the 8" bore size, can be furnished using standard head castings. Rod end extension and related dimensions will therefore vary accordingly. See Table 2. Dimensions shown in this catalog may be altered without notice.
- = These are rough dimensions, except on the 8" diameter cylinder. For locating purposes allow approximately 1/4" for clearance. Can be machined 1/4" smaller than diameter shown at extra charge. The 8" diameter includes a machined hub 4.250-.005 as standard.

BORE	ROD• DIA.	NO. 1 THREAD	NO. 3 THREAD	NO. 5 THREAD (FEMALE)	A	C	D	E■	F	G	H	I	J	K	L	M■	N	O
1-1/2	5/8	5/8-18	3/8-24	1/2-20	4	1-1/8	3-1/4	3-3/8	13/32	1	1/4	1/2	1/2	7/8	(4) 5/16	2	1/2	2-1/8
2	5/8	5/8-18	1/2-20	1/2-20	4-1/2	1-1/8	3-3/4	3-7/8	13/32	7/8	1/4	5/8	5/8	7/8	(4) 5/16	2	1/2	2
2-1/2	3/4	3/4-16	1/2-20	1/2-20	5-1/8	1-3/8	4-3/4	4-1/2	17/32	1-3/8	3/8	5/8	3/4	1-1/8	(4) 3/8	2-5/8	5/8	2-3/4
3	3/4	3/4-16	5/8-18	1/2-20	5-1/2	1-3/8	5-1/4	4-7/8	17/32	1-1/4	3/8	5/8	3/4	1-1/8	(4) 3/8	2-5/8	5/8	2-5/8
4	1	1-14	3/4-16	5/8-18	6-1/2	1-3/4	7-3/4	6-3/4	17/32	1-5/8	1/2	5/8	3/4	1-1/2	(4) 1/2	3	5/8	3-3/8
5	1	1-14	3/4-16	5/8-18	6-5/8	1-3/4	7-3/4	7-1/4	17/32	1-1/2	1/2	3/4	7/8	1-1/2	(6) 1/2	3	3/4	3-1/4
6	1-1/4	1-1/4-12	1-14	3/4-16	7-3/4	2-1/8	9	8-1/4	17/32	1-5/8	3/4	3/4	1	1-7/8	(6) 1/2	3-1/2	5/8	3-3/4
8	1-3/4	1-3/4-12	1-1/2-12	1-14	8-1/8	2-1/2	10-3/4	10-7/8	25/32	1-7/8	1	7/8	1-1/4	2-1/4	(6) 5/8	4-1/4	7/8	4-3/8
10	2	2-12	1-1/2-12	1-1/4-12	10-3/4	3-1/4	13-1/4	12-1/2	29/32	2	1-1/4	1-1/8	1-1/8	3	(8) 3/4	4-1/2	1	5-1/4
12	2-1/2	2-1/2-12	2-12	1-1/2-12	13-1/8	4	17-1/2	16	1-1/16	2-3/8	1-1/2	1-1/2	1-3/8	3-3/4	(8) 7/8	5-1/2	1-1/4	6-3/8
14	2-3/4	2-3/4-12	2-1/2-12	1-3/4-12	14-1/4	4	20	18-3/4	1-5/16	2-1/8	2	1-3/4	2	3-3/4	(8) 7/8	5-7/8	1-1/2	6-1/8

Table 2 DIMENSION CHANGES FOR 1/4" OVERSIZE ROD DIAMETER & CLASS M

BORE	ROD• DIA.	NO. 1 THREAD	NO. 3 THREAD	NO. 5 THREAD (FEMALE)	A	C NO. 1 THREAD	C NO. 3 & 5 THREAD	K NO. 1 THREAD	K NO. 3 THREAD	K NO. 5 THREAD (FEMALE)	O NO. 1 THREAD	O NO. 3 THREAD	O NO. 5 THREAD (FEMALE)
1-1/2	7/8	7/8-14	5/8-18	1/2-20	4	1-1/2	1-1/8	1-1/4	7/8	7/8	2-1/2	2-1/8	2-1/8
2	7/8	7/8-14	5/8-18	1/2-20	4-1/2	1-1/2	1-1/8	1-1/4	7/8	7/8	2-3/8	2	2
2-1/2	1	1-14	3/4-16	1/2-20	5-1/8	1-3/4	1-3/8	1-1/2	1-1/8	7/8	3-1/8	2-3/4	2-3/4
3	1	1-14	3/4-16	1/2-20	5-1/2	1-3/4	1-3/8	1-1/2	1-1/8	7/8	3	2-5/8	2-5/8
4	1-1/4	1-1/4-12	1-14	5/8-18	6-1/2	2-1/8	1-3/4	1-7/8	1-1/2	1-1/8	3-3/4	3-3/8	3-3/8
5	1-1/4	1-1/4-12	1-14	5/8-18	6-5/8	2-1/8	1-3/4	1-7/8	1-1/2	1-1/8	3-5/8	3-1/4	3-1/4
6	1-1/2	1-1/2-12	1-1/4-12	3/4-16	7-3/4	2-1/2	2-1/8	2-1/4	1-7/8	1-1/4	4-1/8	3-3/4	3-3/4
8	1-3/4	1-3/4-12	1-1/2-12	1-14	8-1/8	2-1/2	2-1/2	2-1/4	2-1/4	2-1/4	4-3/8	4-3/8	4-3/8
10	2-1/4	2-1/4-12	2-12	1-1/4-12	10-3/4	3-5/8	3-1/4	3-3/8	3	2	5-5/8	5-1/4	5-1/4
12	2-3/4	2-3/4-12	2-1/2-12	1-1/2-12	13-1/8	4-3/8	4	4-1/8	3-3/4	2-3/8	6-3/4	6-3/8	6-3/8
14	3	3-12	2-1/2-12	1-3/4-12	14-1/4	4-3/4	4	4-1/2	3-3/4	2-3/4	6-7/8	6-1/8	6-1/8